

Fig. 1

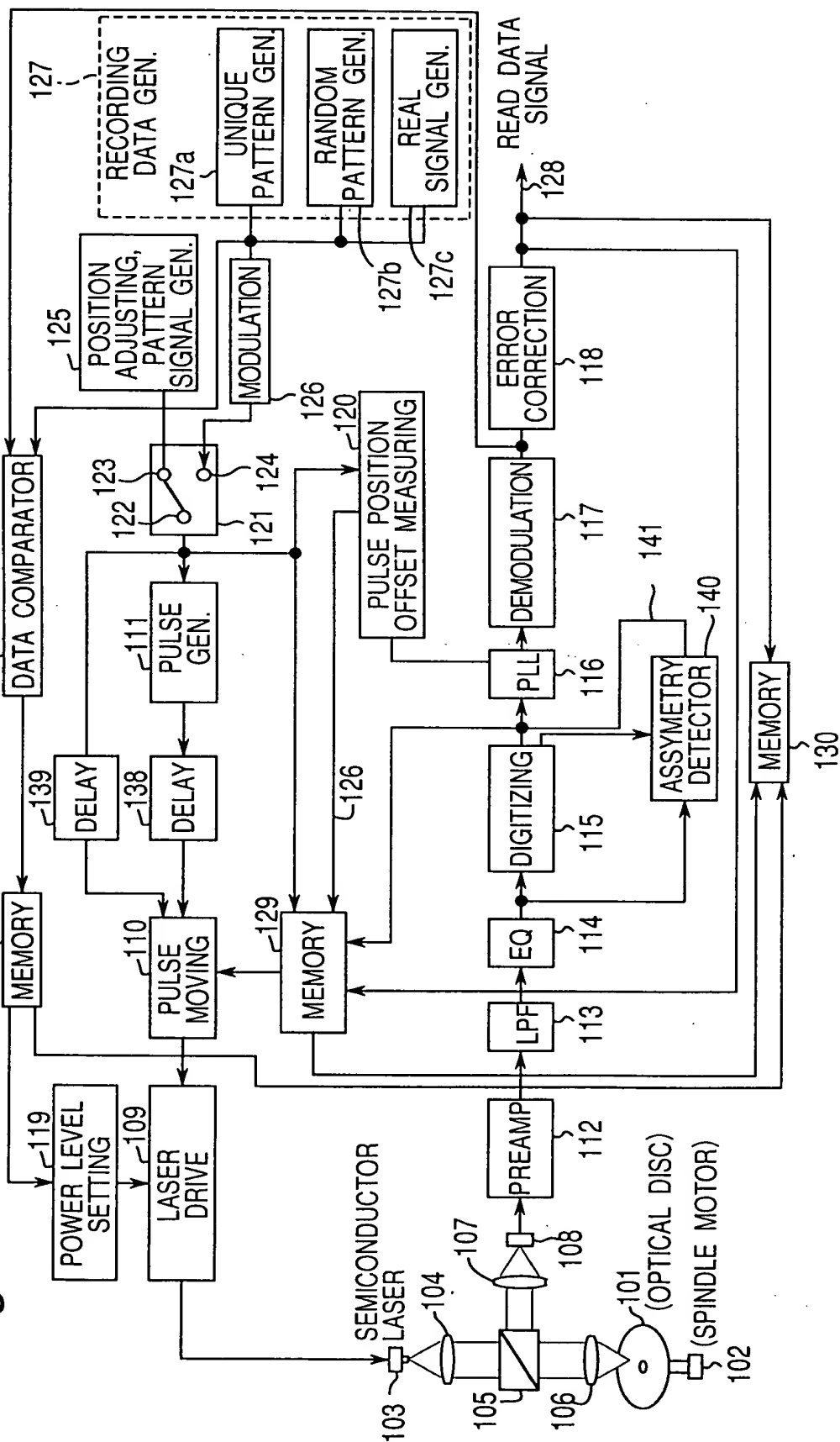


Fig.2

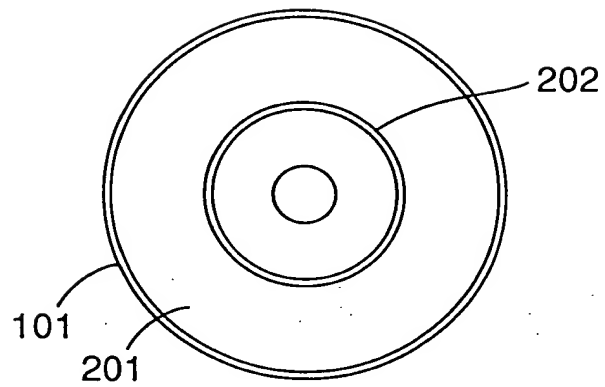


Fig. 3

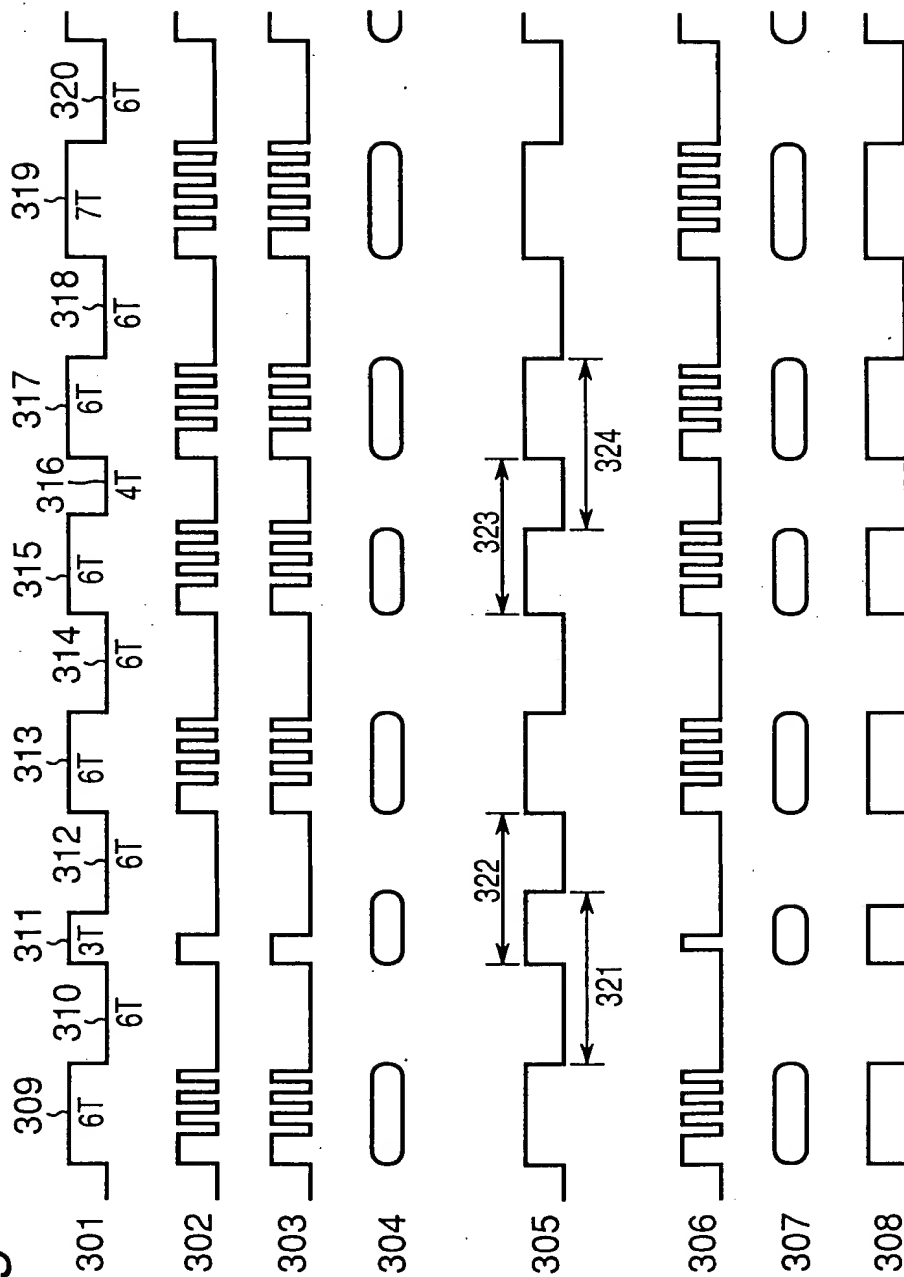
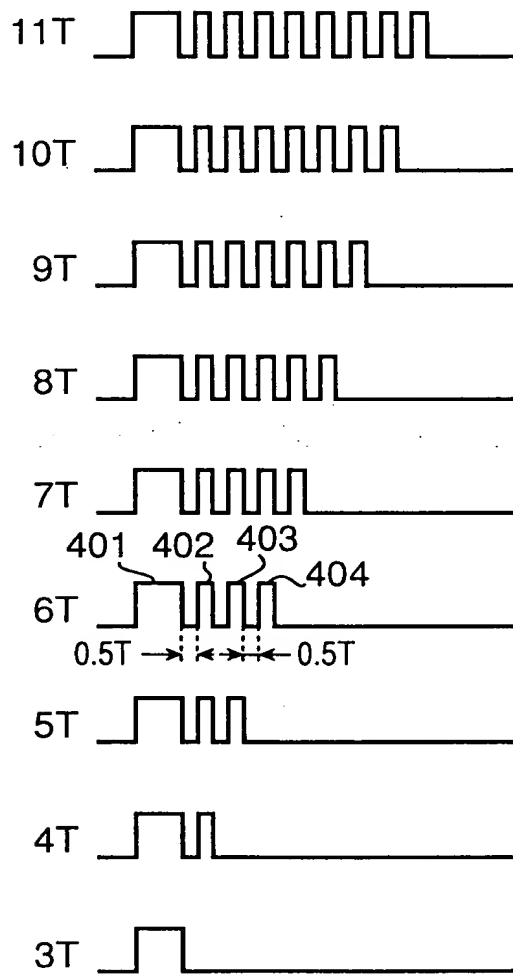


Fig.4



FIRST PULSE MOVEMENT (TF)	MARK SIGNAL			LAST PULSE MOVEMENT (TL)	MARK SIGNAL		
	$\geq 5T$	4T	3T		$\geq 5T$	4T	3T
PRECEDING SPACE SIGNAL	$\geq 5T$	5S4M	5S3M	$\geq 5T$	5M5S	4M5S	3M5S
	4T	4S4M	4S3M	FOLLOWING SPACE SIGNAL	5M4S	4M4S	3M4S
	3T	3S4M	3S3M		5M3S	4M3S	3M3S

Fig.5A

FIRST PULSE MOVEMENT (TF)	MARK SIGNAL			LAST PULSE MOVEMENT (TL)	MARK SIGNAL		
	$\geq 5T$	4T	3T		$\geq 5T$	4T	3T
PRECEDING SPACE SIGNAL	$\geq 5T$	5S4M0	5S3M0	$\geq 5T$	5M5S0	4M5S0	3M5S0
	4T	4S4M0	4S3M0	FOLLOWING SPACE SIGNAL	5M4S0	4M4S0	3M4S0
	3T	3S4M0	3S3M0		5M3S0	4M3S0	3M3S0

Fig.5B

Fig.6

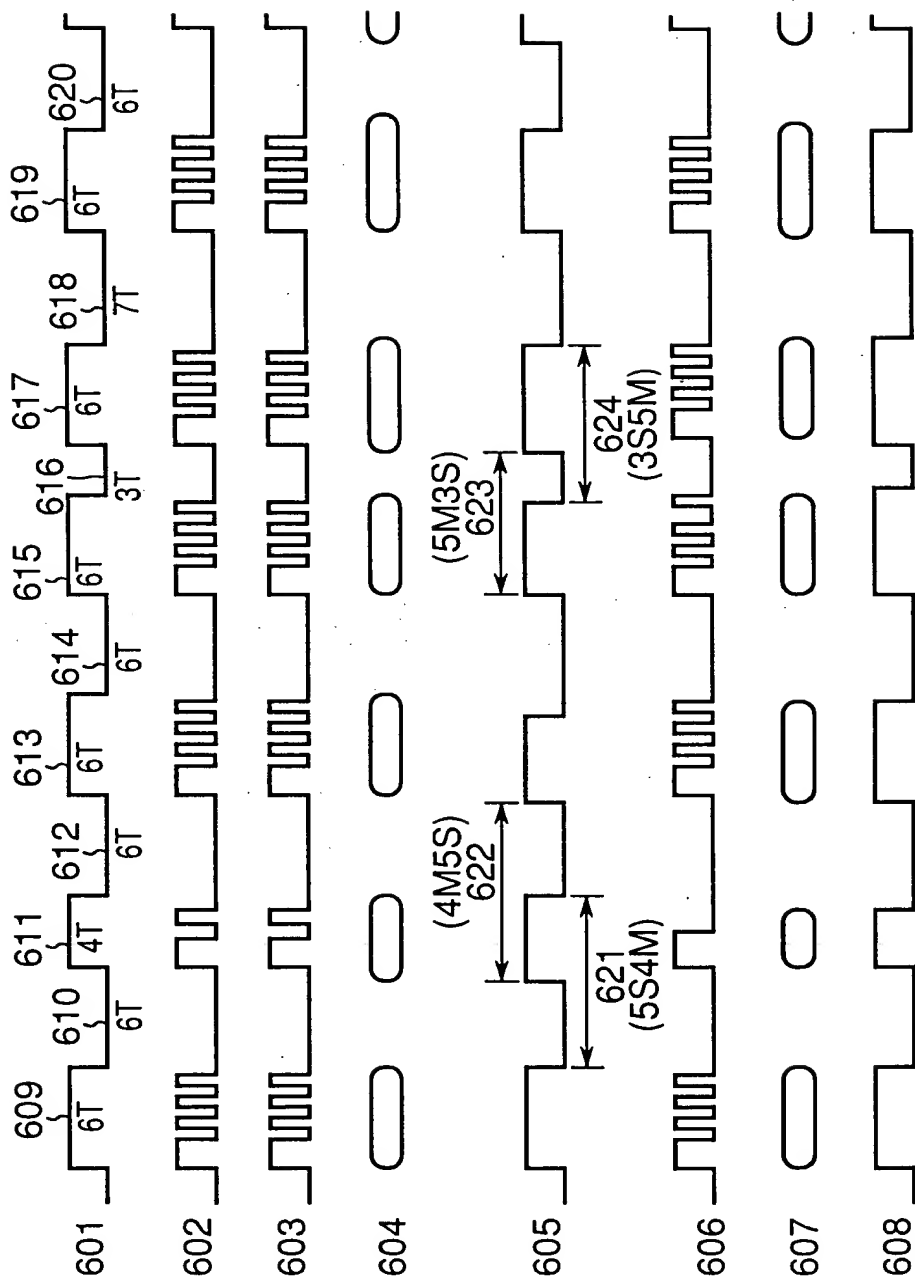


Fig. 7

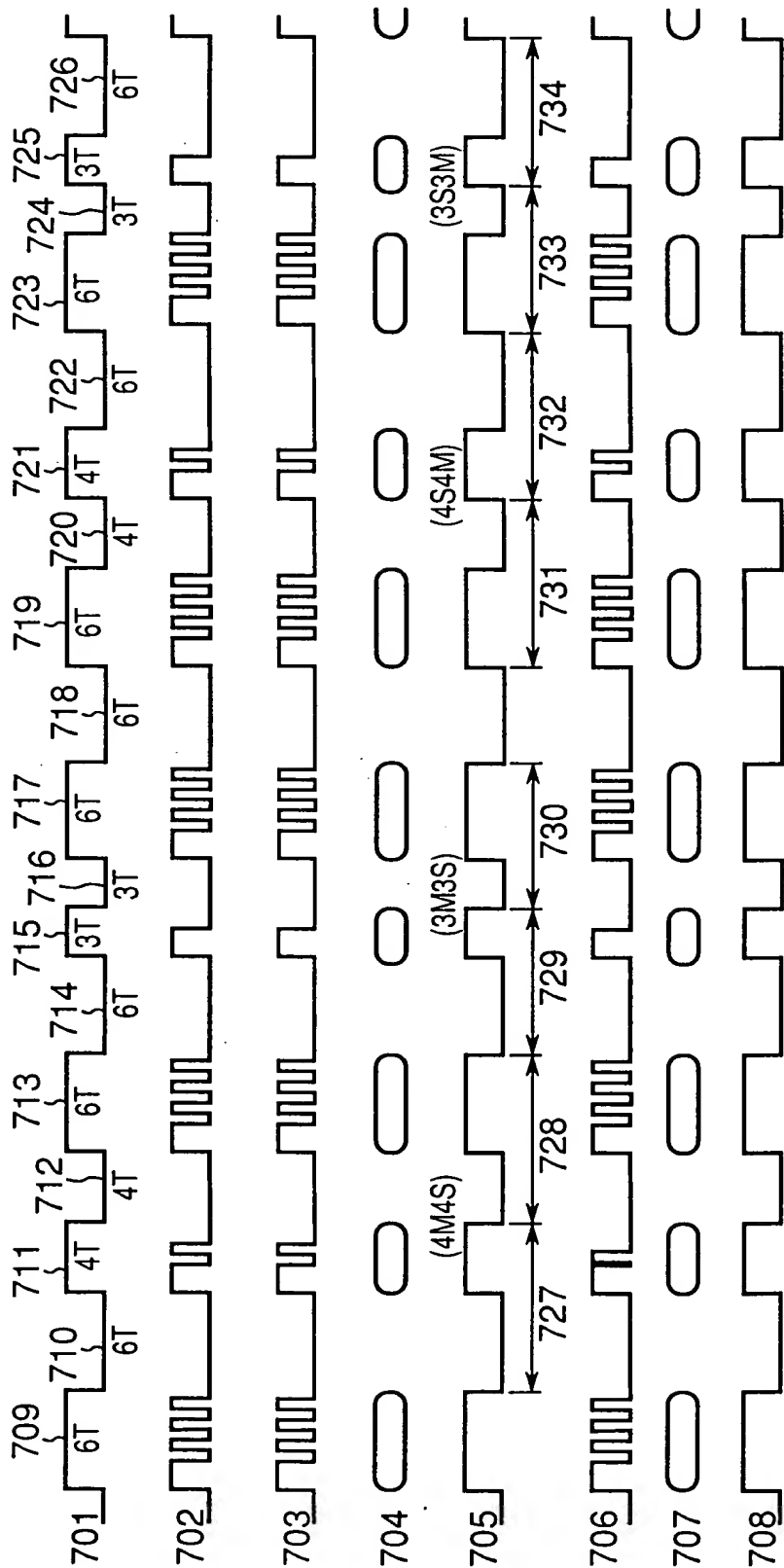


Fig.9

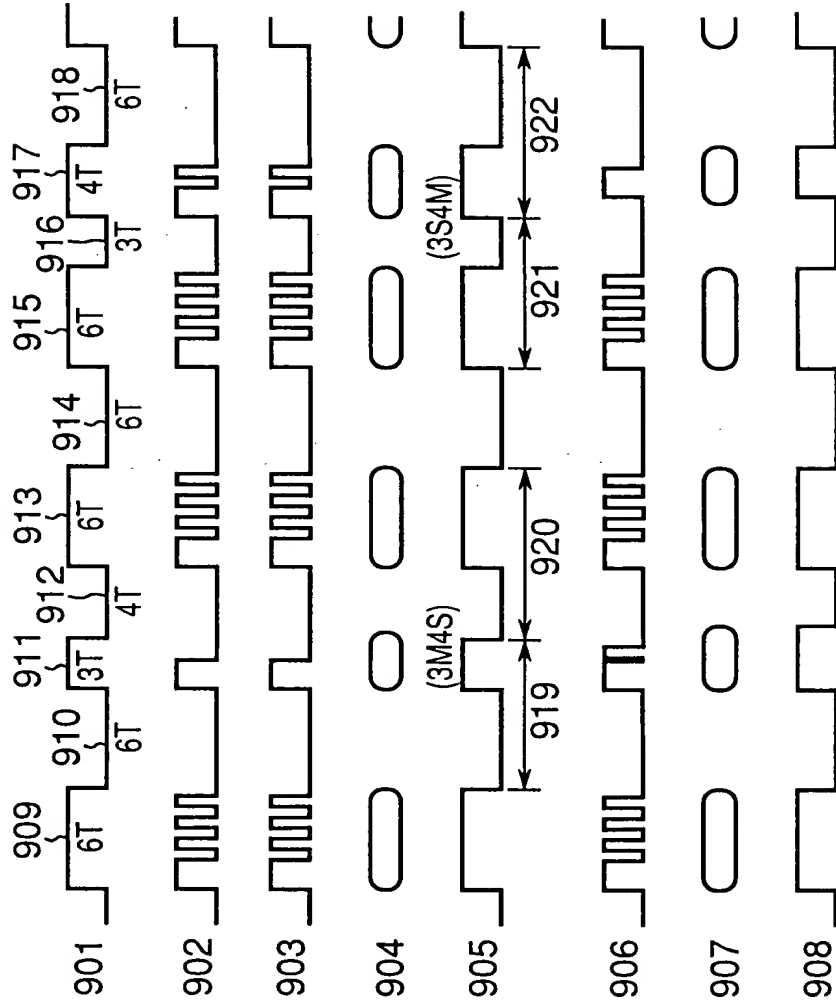


Fig. 10

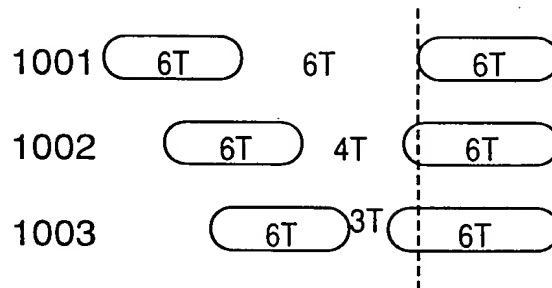


Fig. 11

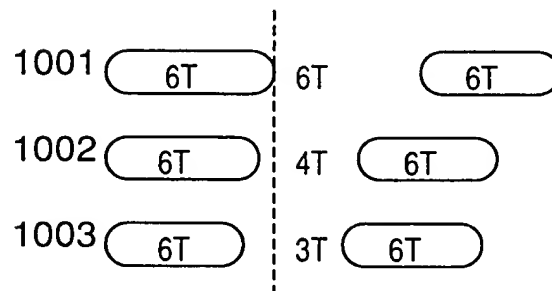


Fig. 12

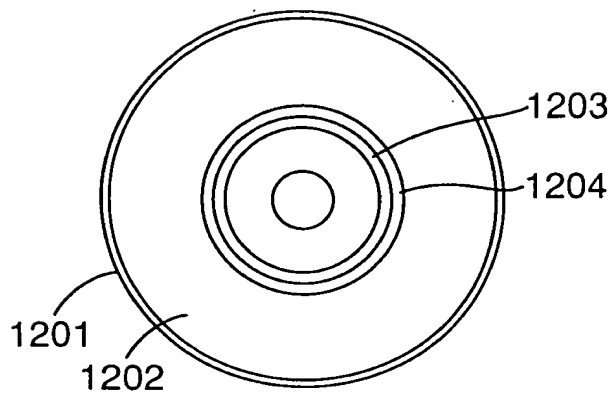


Fig. 13

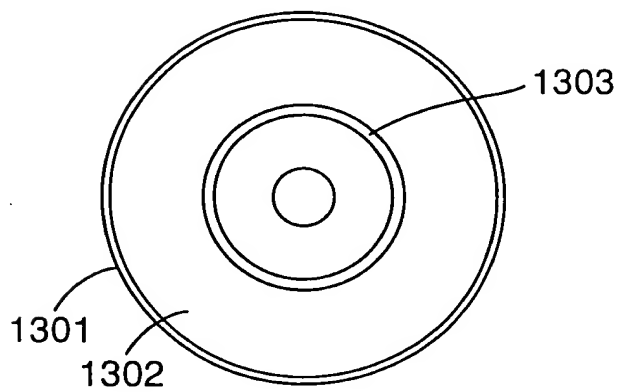


Fig. 14

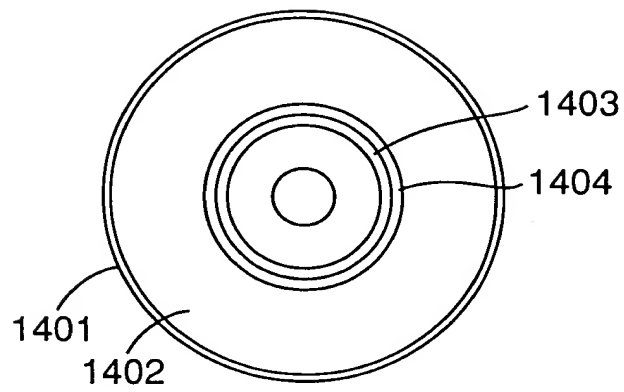


Fig. 15

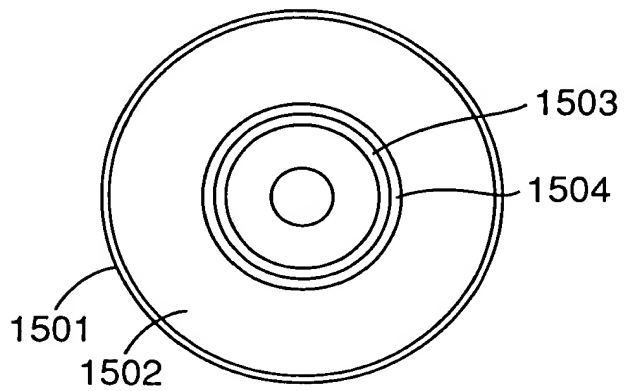


Fig.16

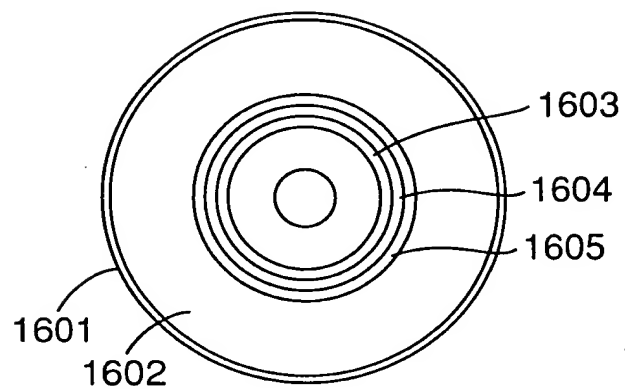


Fig.17

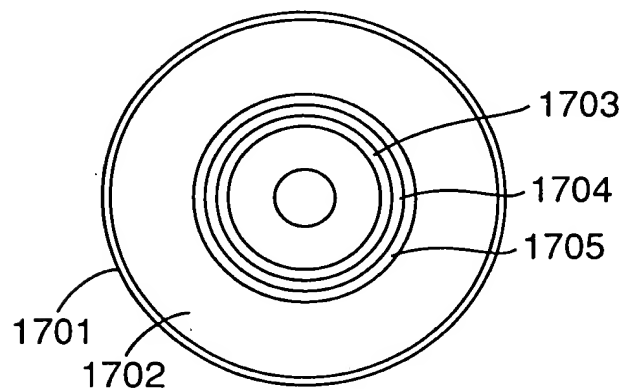


Fig.18

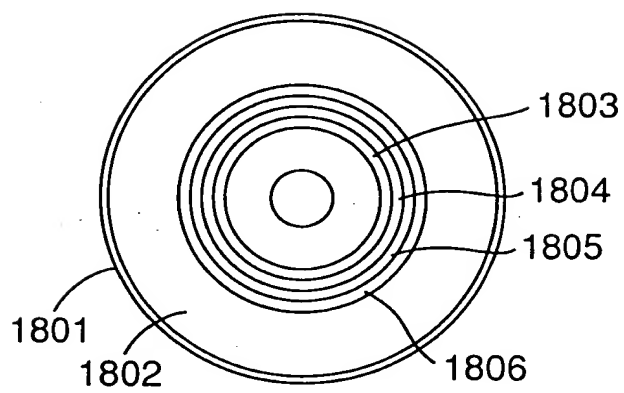


Fig. 19

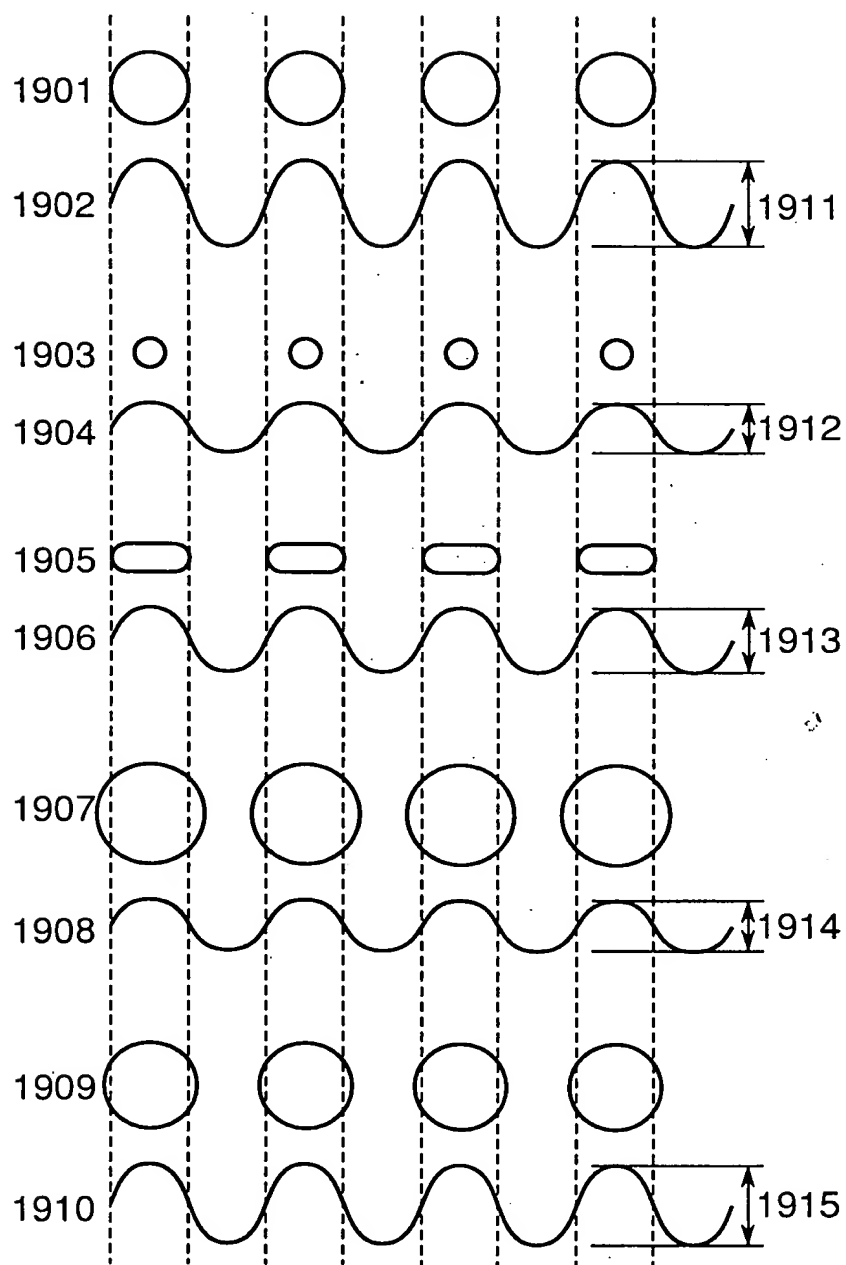


Fig.20A

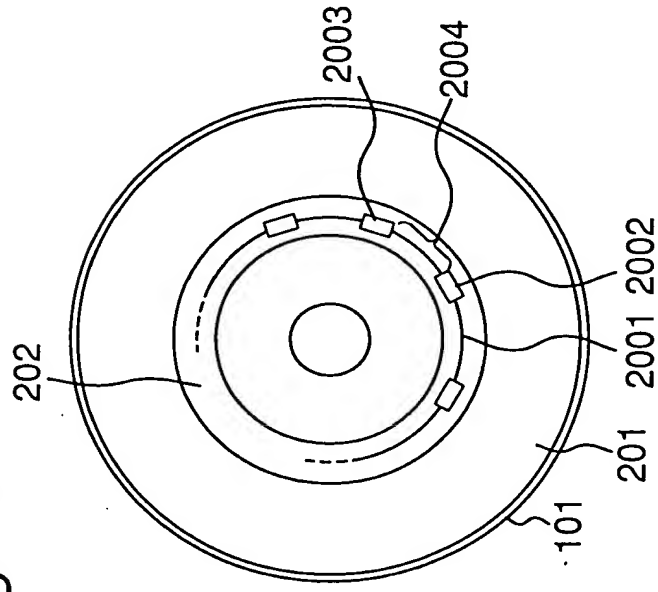


Fig.20B

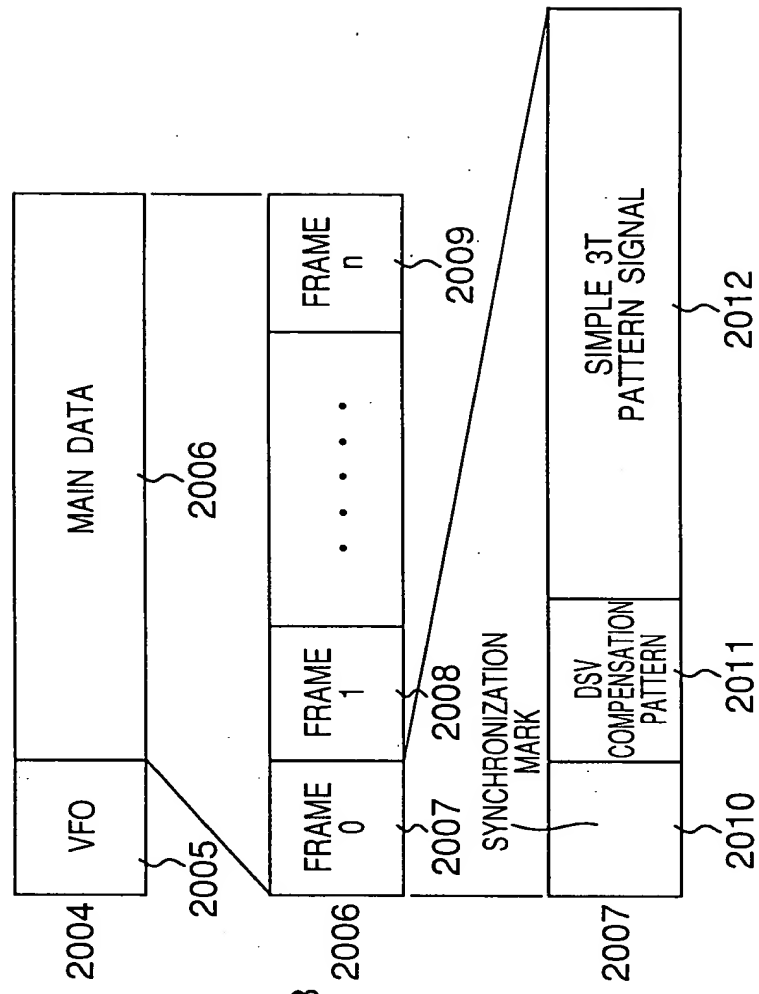


Fig.20C

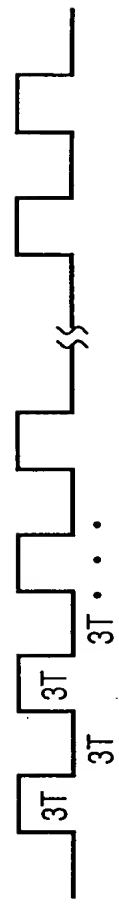


Fig.21

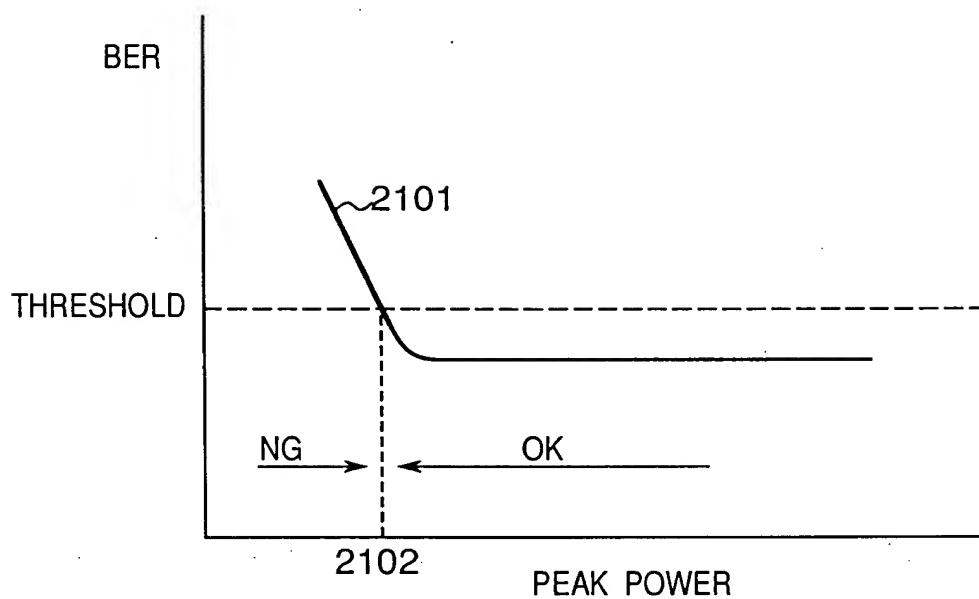


Fig.22

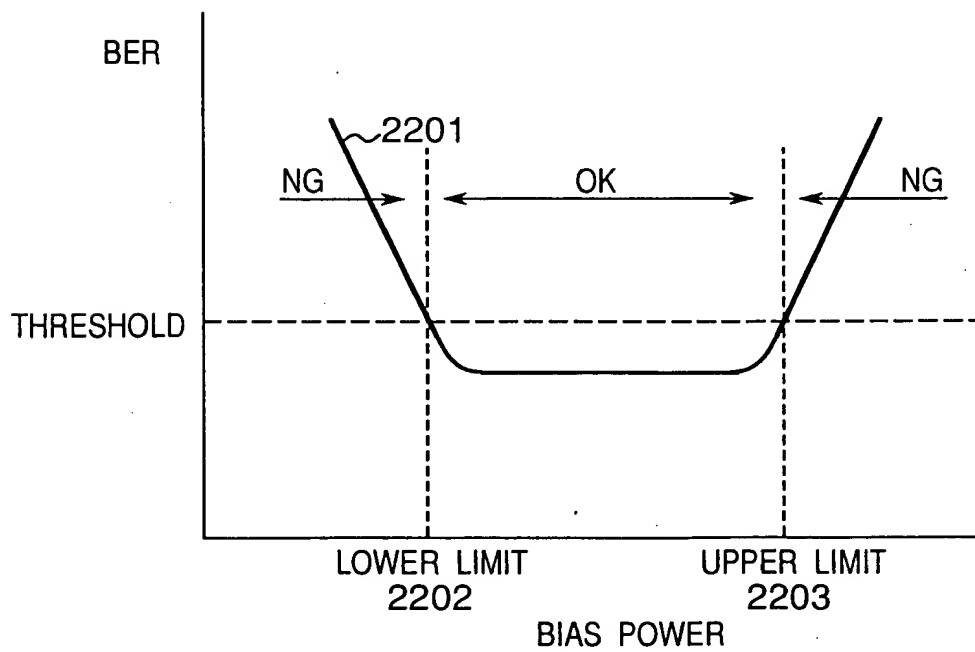


Fig.23

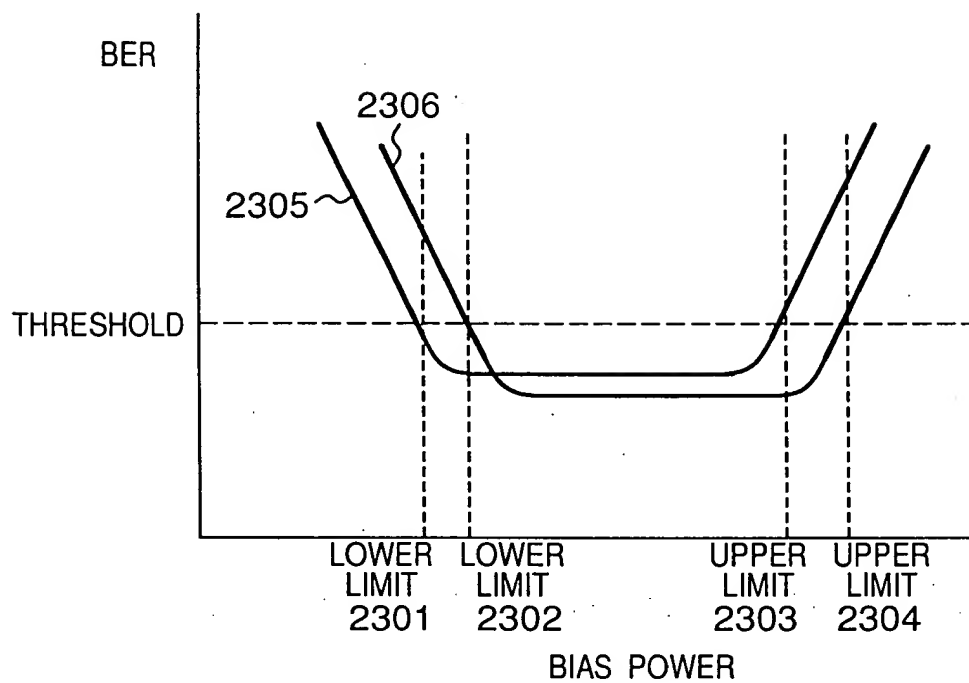


Fig.24

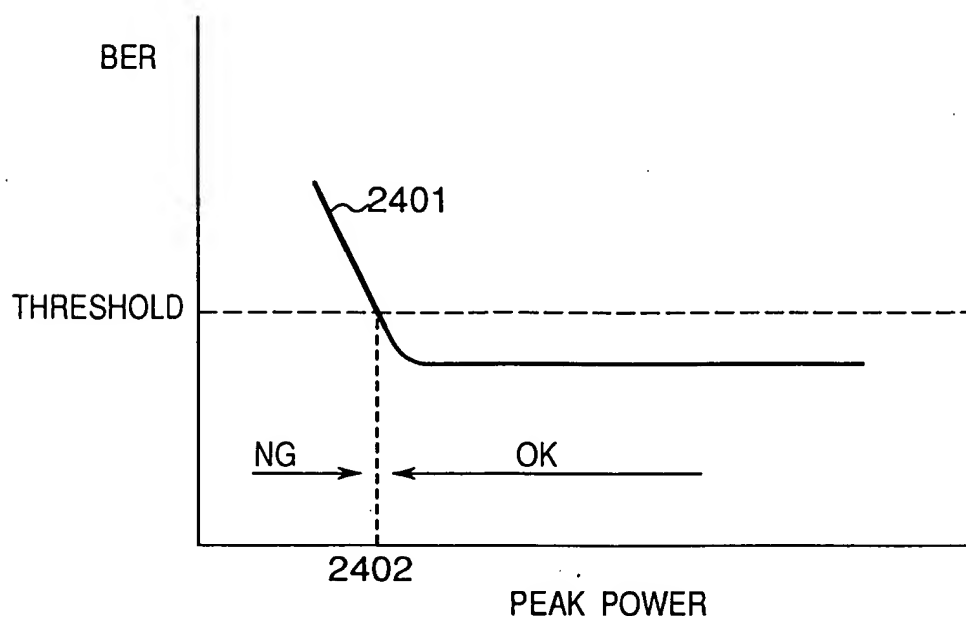


Fig.25

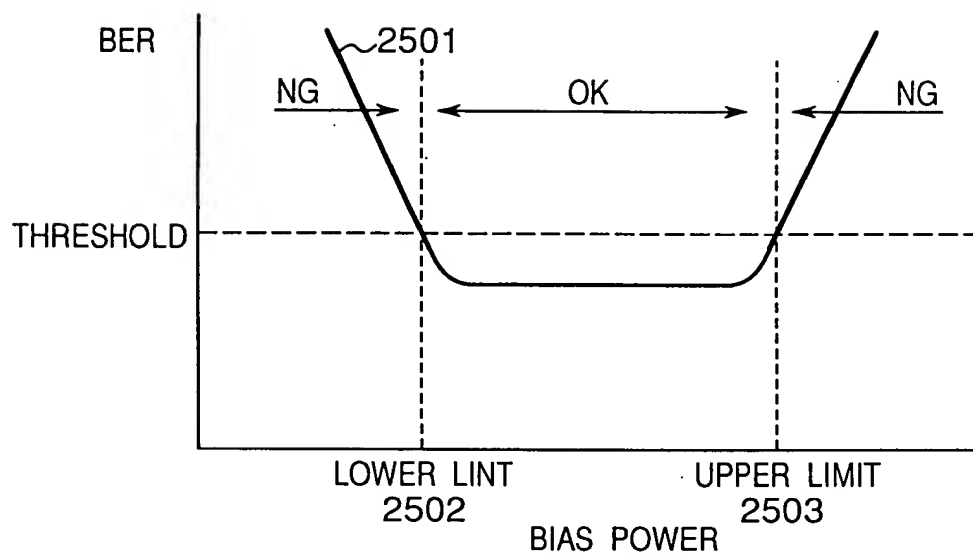


Fig.26

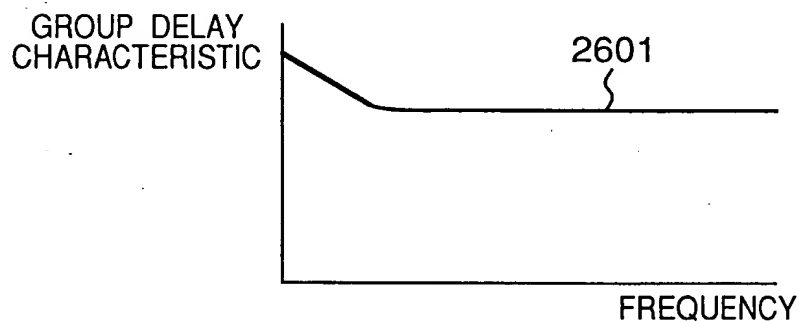


Fig.27

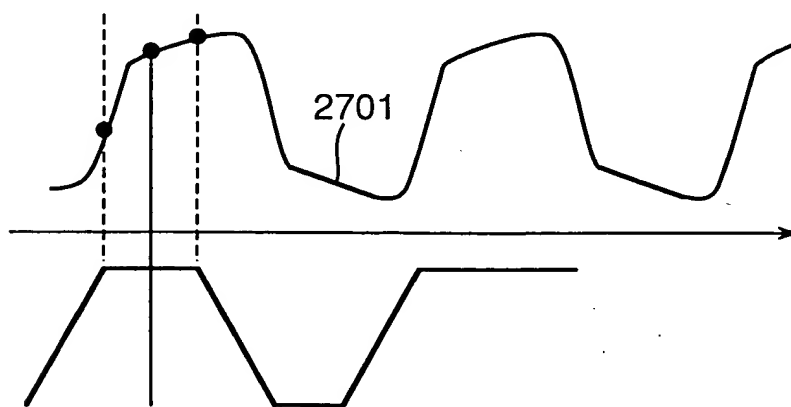


Fig.28A

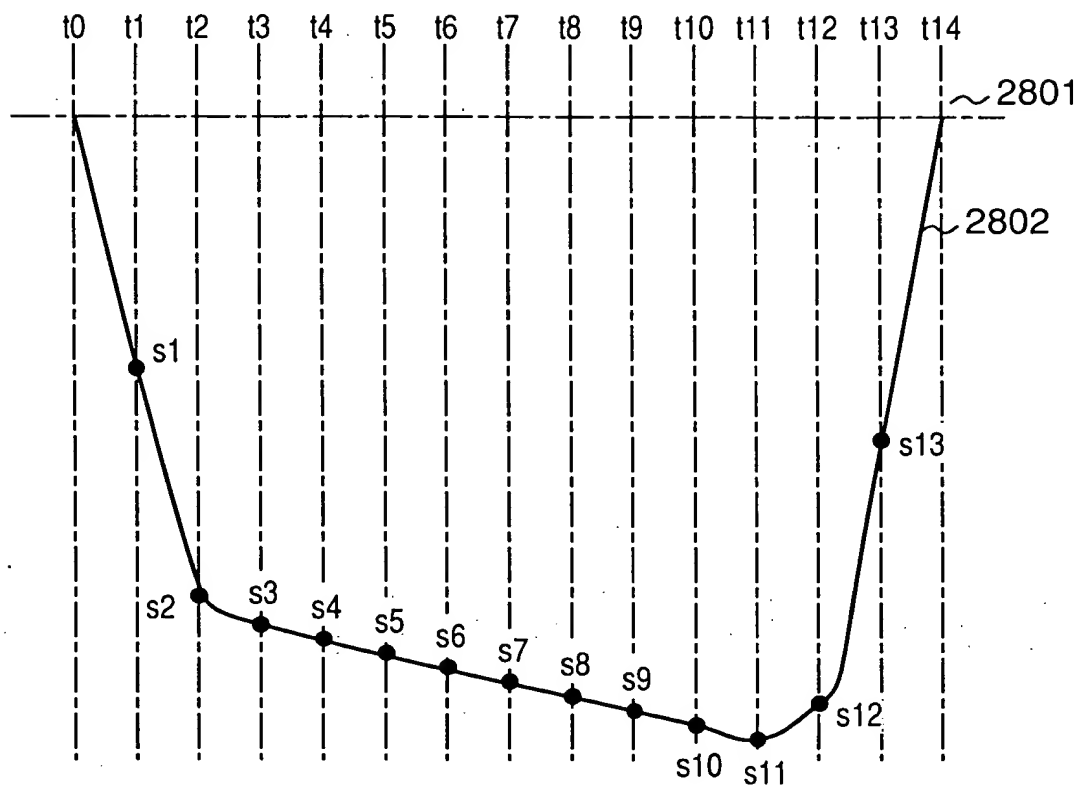


Fig.28B

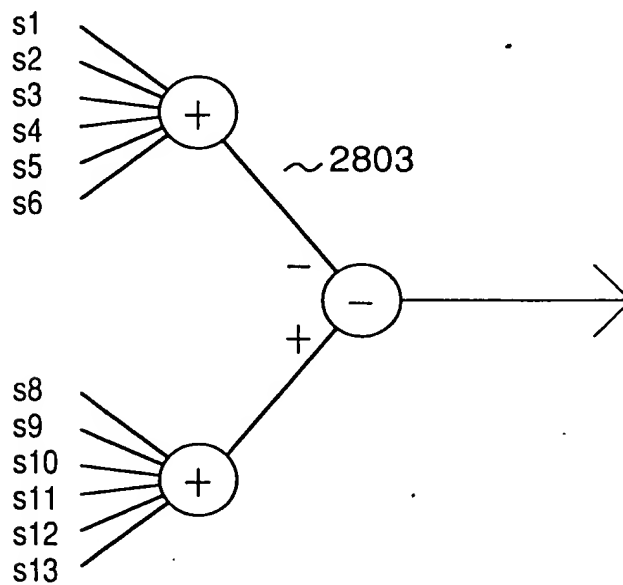


Fig.29A

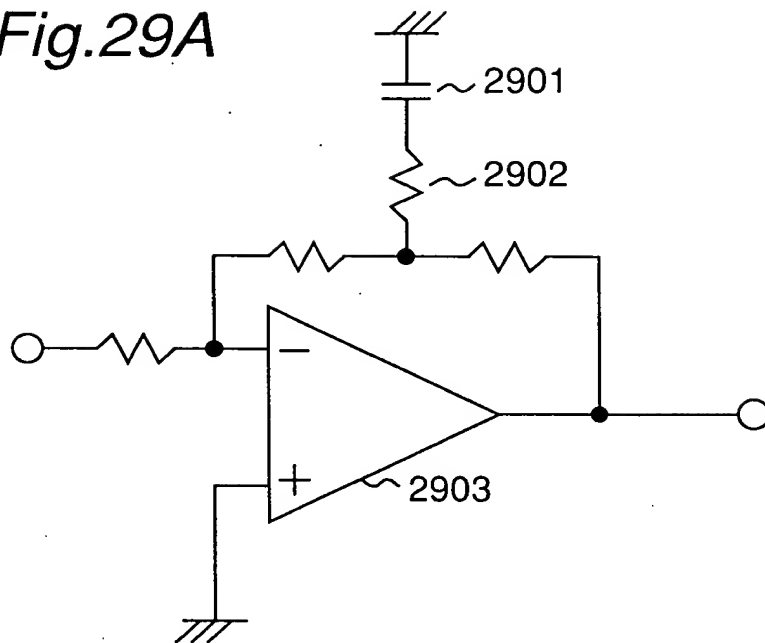


Fig.29B

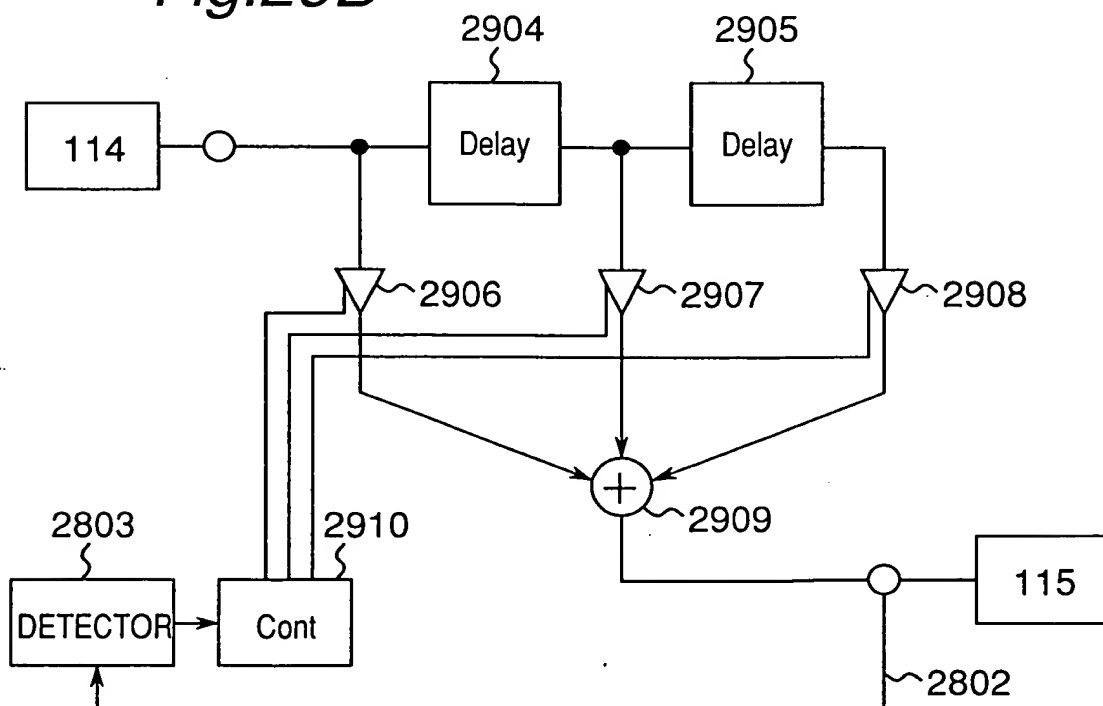


Fig.30

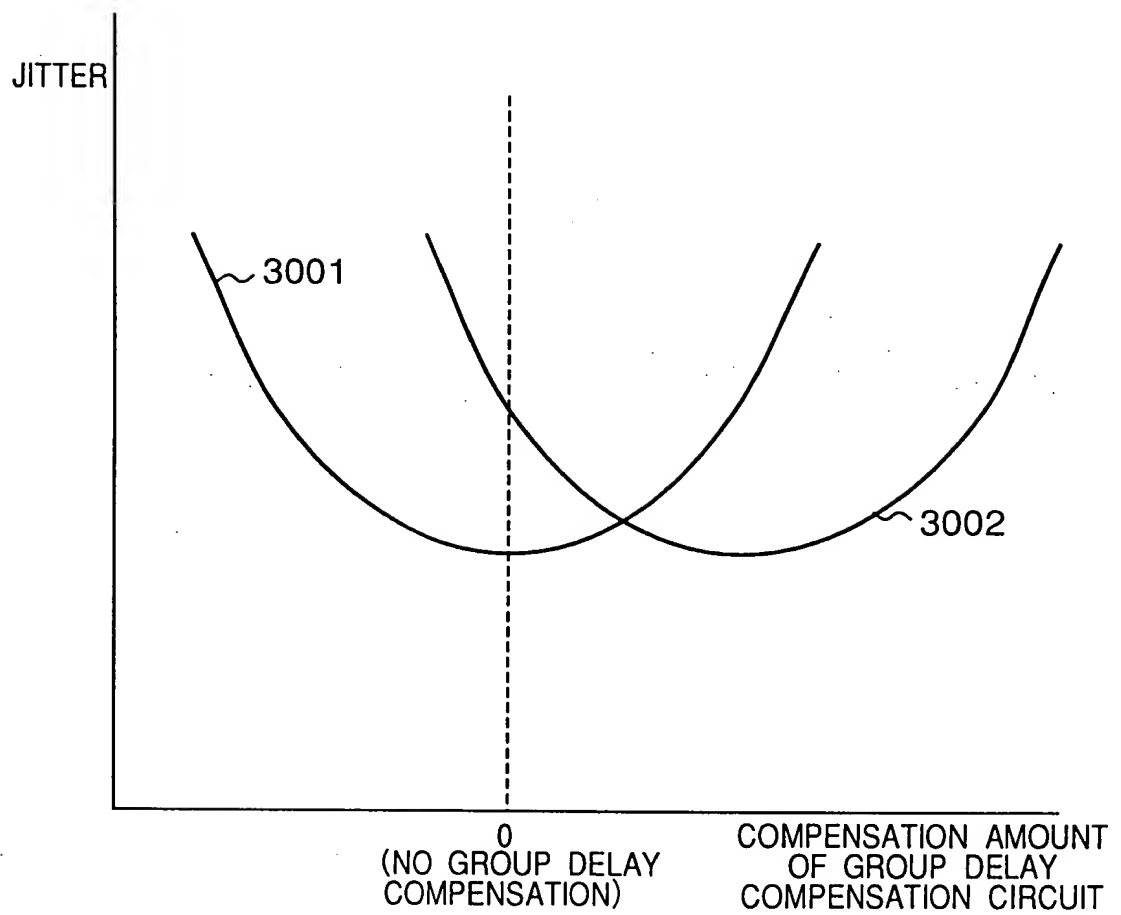


Fig.31A

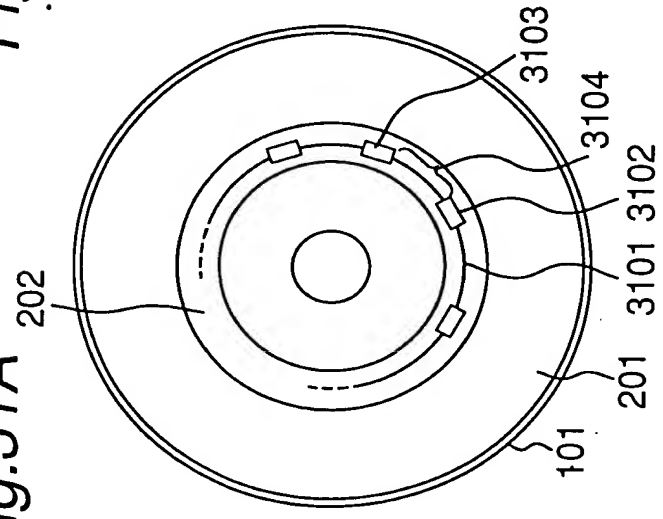


Fig.31B

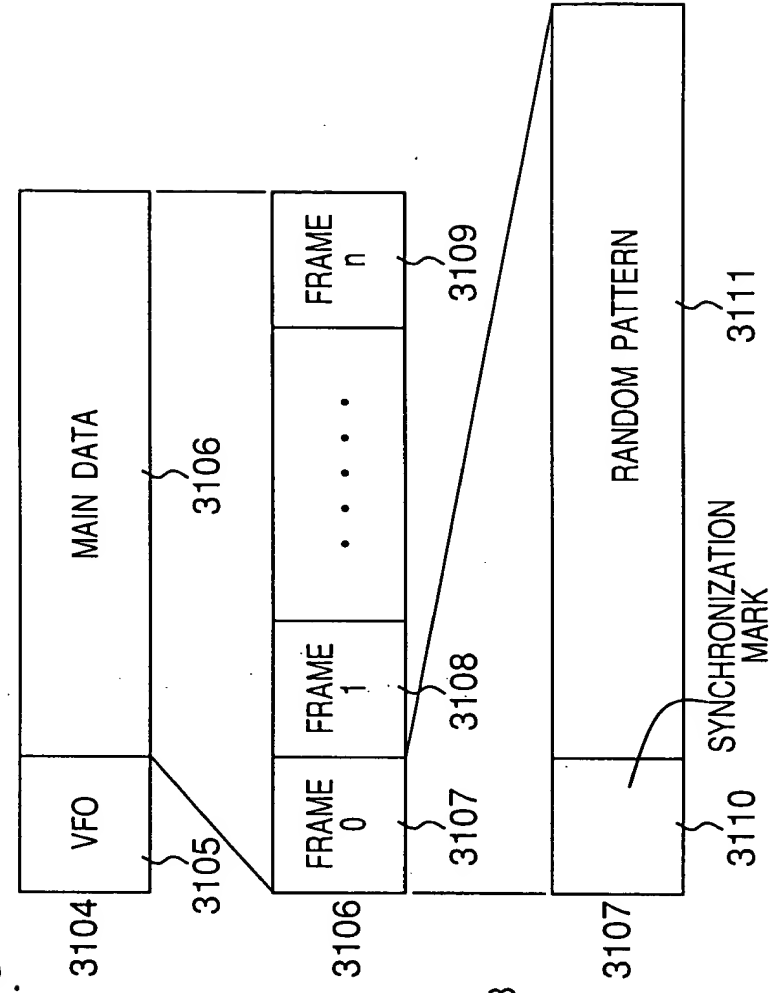


Fig.31C

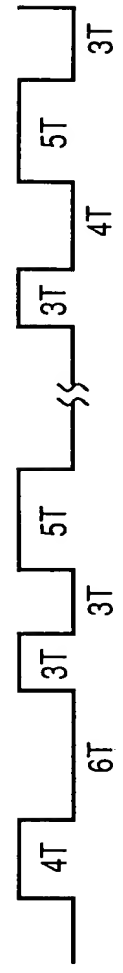


Fig.32

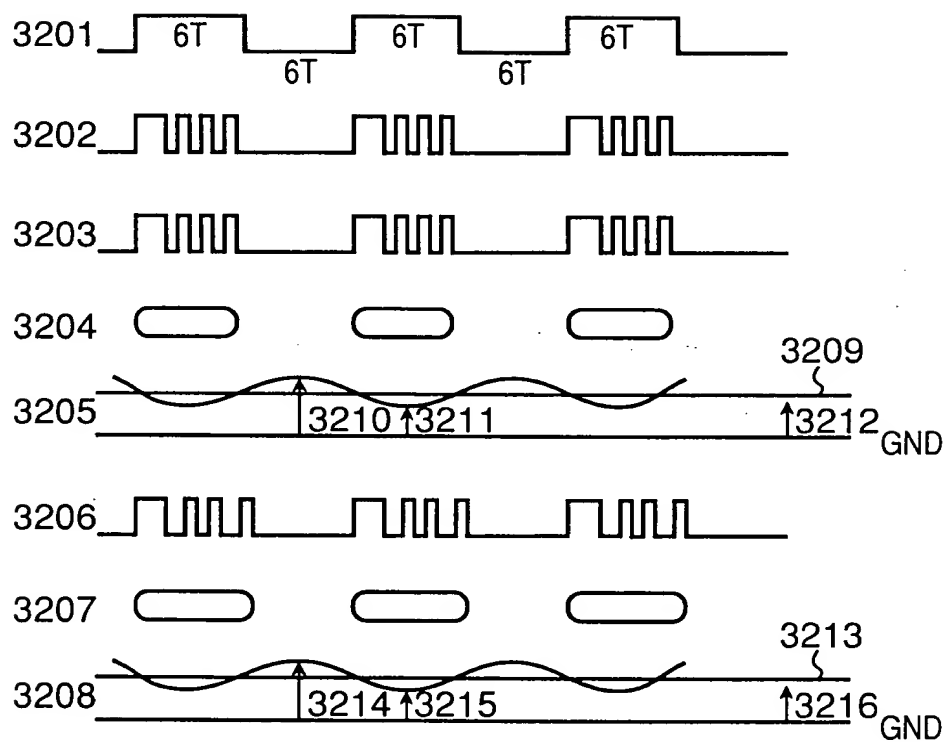
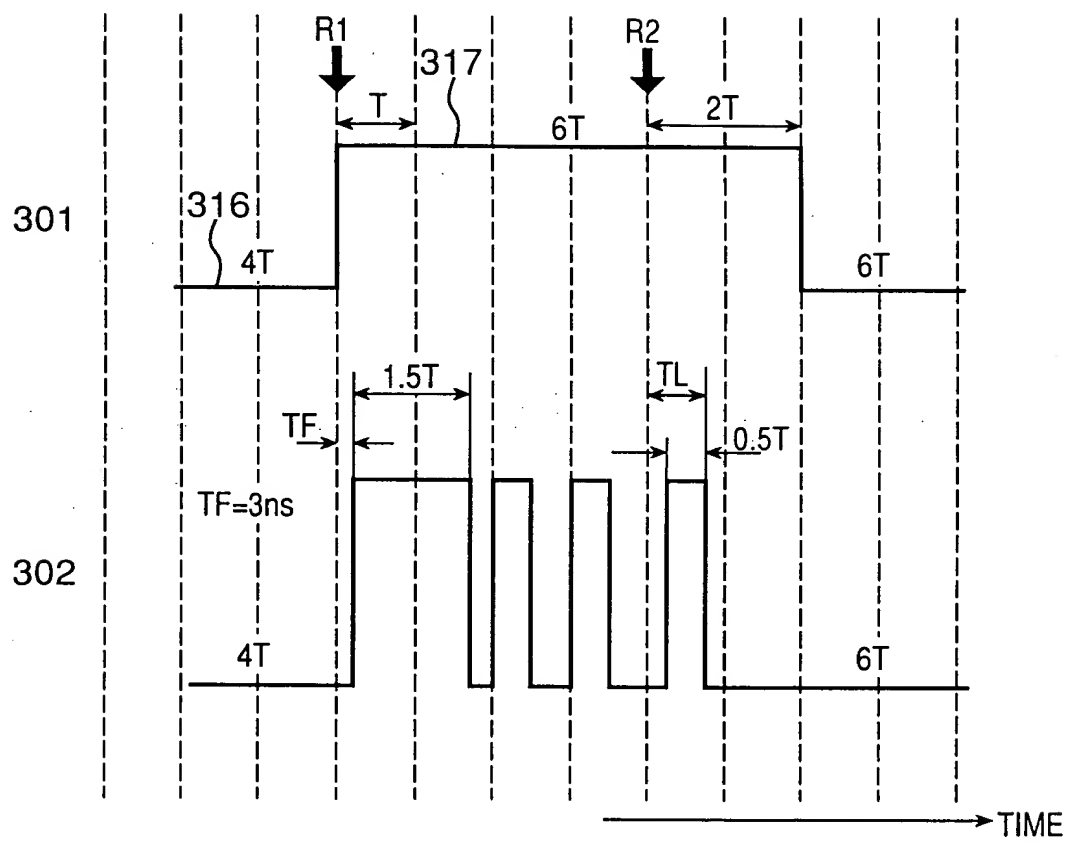


Fig.33



Year	1900	1901	1902	1903	1904	1905	1906	1907	1908	1909	1910	1911	1912	1913	1914	1915	1916	1917	1918	1919	1920	1921	1922	1923	1924	1925	1926	1927	1928	1929	1930	1931	1932	1933	1934	1935	1936	1937	1938	1939	1940	1941	1942	1943	1944	1945	1946	1947	1948	1949	1950	1951	1952	1953	1954	1955	1956	1957	1958	1959	1960	1961	1962	1963	1964	1965	1966	1967	1968	1969	1970	1971	1972	1973	1974	1975	1976	1977	1978	1979	1980	1981	1982	1983	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035	2036	2037	2038	2039	2040	2041	2042	2043	2044	2045	2046	2047	2048	2049	2050	2051	2052	2053	2054	2055	2056	2057	2058	2059	2060	2061	2062	2063	2064	2065	2066	2067	2068	2069	2070	2071	2072	2073	2074	2075	2076	2077	2078	2079	2080	2081	2082	2083	2084	2085	2086	2087	2088	2089	2090	2091	2092	2093	2094	2095	2096	2097	2098	2099	2100
1900	1901	1902	1903	1904	1905	1906	1907	1908	1909	1910	1911	1912	1913	1914	1915	1916	1917	1918	1919	1920	1921	1922	1923	1924	1925	1926	1927	1928	1929	1930	1931	1932	1933	1934	1935	1936	1937	1938	1939	1940	1941	1942	1943	1944	1945	1946	1947	1948	1949	1950	1951	1952	1953	1954	1955	1956	1957	1958	1959	1960	1961	1962	1963	1964	1965	1966	1967	1968	1969	1970	1971	1972	1973	1974	1975	1976	1977	1978	1979	1980	1981	1982	1983	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035	2036	2037	2038	2039	2040	2041	2042	2043	2044	2045	2046	2047	2048	2049	2050	2051	2052	2053	2054	2055	2056	2057	2058	2059	2060	2061	2062	2063	2064	2065	2066	2067	2068	2069	2070	2071	2072	2073	2074	2075	2076	2077	2078	2079	2080	2081	2082	2083	2084	2085	2086	2087	2088	2089	2090	2091	2092	2093	2094	2095	2096	2097	2098	2099	2100	

INSIDE CIRCUMFERENCE SIDE			
PIT AREA	INITIALIZATION ZONE		
	CONTROL DATA ZONE	DISC TYPE READ P PULSE ADJUSTMENT METHOD TEMPORARY P INFO (GEN) (PEAK P, BIAS P, MARGIN CONSTANT, ASYMMETRY) OPERATIONAL P INFO (GEN) (PEAK P, BIAS P, MARGIN CONSTANT) ASYMMETRY (GEN) PULSE POSITION INFO (GEN) DISC SPECIFIC INFO	
		REPEAT THE ABOVE FOR FAIL SAFE	
		MIRROR AREA	
RECORDING AREA	CONNECTION ZONE		
	GUARD TRACK ZONE 1		
	DISC TEST ZONE 1		
	DRIVE TEST ZONE1		
	RECORDER-SPECIFIC INFO RECORDING ZONE 1	RECORDER-SPECIFIC INFO 1 TEMPORARY P INFO (UNIQUE) (PEAK P, BIAS P, MARGIN CONSTANT, ASYMMETRY) OPERATIONAL P INFO (UNIQUE) (PEAK P, BIAS P, MARGIN CONSTANT) PULSE POSITION INFO (UNIQUE) (ASYMMETRY) P MARGIN INFO	
		RECORDER-SPECIFIC INFO 2 TEMPORARY P INFO (UNIQUE) (PEAK P, BIAS P, MARGIN CONSTANT, ASYMMETRY) OPERATIONAL P INFO (UNIQUE) (PEAK P, BIAS P, MARGIN CONSTANT) PULSE POSITION INFO (UNIQUE) (ASYMMETRY) P MARGIN INFO	
		.	
		.	
		RECORDER-SPECIFIC INFO n TEMPORARY P INFO (UNIQUE) (PEAK P, BIAS P, MARGIN CONSTANT, ASYMMETRY) OPERATIONAL P INFO (UNIQUE) (PEAK P, BIAS P, MARGIN CONSTANT) PULSE POSITION INFO (UNIQUE) (ASYMMETRY) P MARGIN INFO	
		REPEAT THE ABOVE FOR FAIL SAFE	
DISC ERROR MANAGEMENT AREA 1			
	DATA AREA		

Fig. 35

DATA AREA	
DISC ERROR MANAGEMENT AREA 2	
RECORDER-SPECIFIC INFO RECORDING ZONE 2	RECORDER-SPECIFIC INFO 1 TEMPORARY P INFO (UNIQUE) (PEAK P, BIAS P, MARGIN CONSTANT, ASYMMETRY) OPERATIONAL P INFO (UNIQUE) (PEAK P, BIAS P, MARGIN CONSTANT) PULSE POSITION INFO (UNIQUE) (ASYMMETRY) P MARGIN INFO
	RECORDER-SPECIFIC INFO 2 TEMPORARY P INFO (UNIQUE) (PEAK P, BIAS P, MARGIN CONSTANT, ASYMMETRY) OPERATIONAL P INFO (UNIQUE) (PEAK P, BIAS P, MARGIN CONSTANT) PULSE POSITION INFO (UNIQUE) (ASYMMETRY) P MARGIN INFO
	.
	.
	.
	RECORDER-SPECIFIC INFO 3 TEMPORARY P INFO (UNIQUE) (PEAK P, BIAS P, MARGIN CONSTANT, ASYMMETRY) OPERATIONAL P INFO (UNIQUE) (PEAK P, BIAS P, MARGIN CONSTANT) PULSE POSITION INFO (UNIQUE) (ASYMMETRY) P MARGIN INFO
	REPEAT THE ABOVE FOR FAIL SAFE
	DRIVE TEST ZONE 2
	DISC TEST ZONE 2
	GUARD TRACK ZONE 2
OUTSIDE CIRCUMFERENCE SIDE	

Fig.36

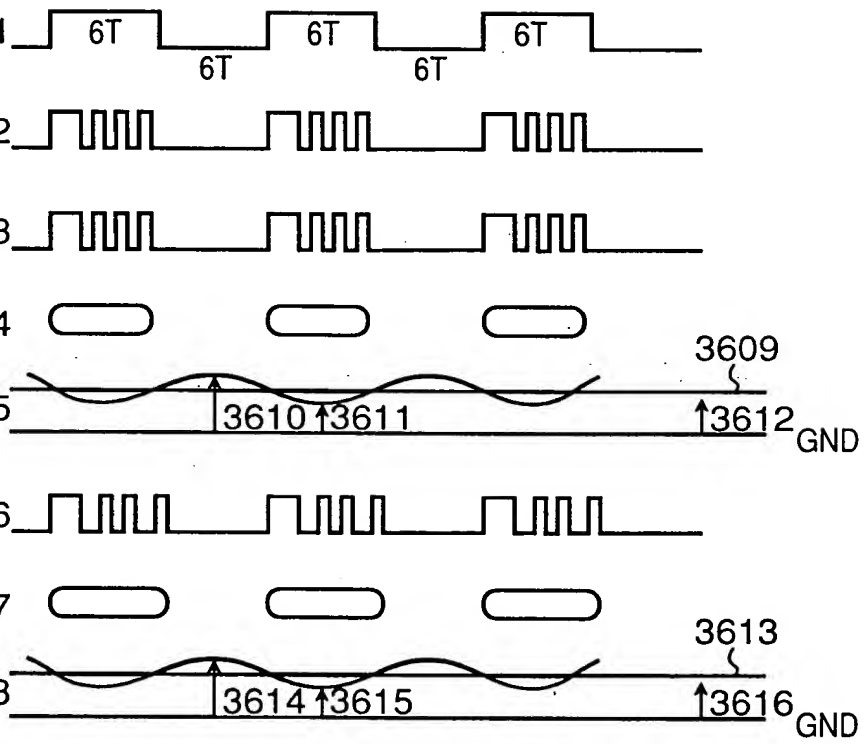


Fig. 37

130

DISC-SPECIFIC INFO 1 TEMPORARY P INFO (PEAK P, BIAS P, MARGIN CONSTANT, ASYMMETRY) OPERATIONAL P INFO (PEAK P, BIAS P, MARGIN CONSTANT) ASYMMETRY PULSE POSITION INFO
DISC-SPECIFIC INFO 2 TEMPORARY P INFO (PEAK P, BIAS P, MARGIN CONSTANT, ASYMMETRY) OPERATIONAL P INFO (PEAK P, BIAS P, MARGIN CONSTANT) ASYMMETRY PULSE POSITION INFO
.
DISC-SPECIFIC INFO n TEMPORARY P INFO (PEAK P, BIAS P, MARGIN CONSTANT, ASYMMETRY) OPERATIONAL P INFO (PEAK P, BIAS P, MARGIN CONSTANT) ASYMMETRY PULSE POSITION INFO POWER MARGIN INFO

REPEAT THE ABOVE FOR FAIL SAFE

Fig. 38

DATA		ADJUSTMENT		1ST/LAST		TEST		RESULT	MEMORY 130				
		SP		TEMP		OP		ASYM	SP	1ST/ LAST		OP	ASYM
FIG. 2	201		Δ						Δ	Δ	Δ	Δ	
FIG.12	1202	1203	Δ				202		Δ	Δ	Δ	Δ	
FIG.13	1302						1204		Δ	Δ	Δ	Δ	
FIG.14	1402	1403				1303							
FIG.15	1502					1404							
FIG.16	1602	1603	Δ			1503	Δ	Δ	Δ	Δ	Δ	Δ	Δ
FIG.17	1702					1604	Δ	Δ	Δ	Δ	Δ	Δ	Δ
FIG.18	1802	1803	Δ			1703	Δ	Δ	Δ	Δ	Δ	Δ	Δ
						1804	Δ	Δ	Δ	Δ	Δ	Δ	Δ
CONTROL DATA ZONE										DISC-SPECIFIC			
										TEST ZONE			
										INFO RECORDING ZONE			

DATA..... DATA AREA

ADJUSTMENT AREA FOR RECORDING ADJUSTMENT METHOD WITH EMBOSSED PITS

1ST/LAST..... AREA FOR RECORDING INFO OF MARK START/END POSITIONS WITH EMBOSSED PITS

TEST..... AREA FOR TEST WRITING FOR OBTAINING INFO OF MARK START/END POSITIONS, OPTIMUM POWER, ETC.

RESULT..... AREA FOR RECORDING THE TEST RESULTS

SP..... INFO SPECIFIC TO THE DISC

TEMP..... INFO OF TEMPORARY POWER LEVEL INCLUDING PEAK POWER, BIAS POWER, MARGIN CONSTANT, AND ASYMMETRY FOR USE IN ADJUSTING 1ST AND LAST PULSE POSITIONS

OP..... INFO OF OPERATIONAL POWER LEVEL INCLUDING PEAK POWER, BIAS POWER AND MARGIN CONSTANT FOR USE IN RECORDING DATA IN DATA AREA

ASYM..... INFO OF ASYMMETRY FOR USE IN DETERMINING THE INITIAL POSITION OF 1ST AND LAST PULSES

Δ..... OPTION